



COATINGS

**INDORAMA**  
VENTURES



# ULTRAFILM<sup>®</sup> 2770

A low odor and effective  
coalescing agent for emulsion  
polymer systems





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**ULTRAFILM<sup>®</sup> 2770** is a low VOC, cost effective, coalescing agent. The product has a broad compatibility with different types of emulsion polymers and can be easily incorporated even at high temperatures. Due its high efficiency, a lower demand in relation to other coalescents can be used for achieving the target MFFT.







# BENEFITS

- Odorless in relation to TMIB
- Compatible with different emulsion polymers (Vinyl-Acrylic, Pure Acrylic and Styrene-Acrylic)
- Ease for incorporation on paints and emulsion polymers. The product can be incorporated on emulsion polymers at high temperatures
- High efficiency for reducing the MFFT of different emulsion polymers – lower demand in relation to TMIB
- Easy for replacing TMIB, with no significant formulation adjustments
- Excellent performance on final paints properties

# FEATURES

- Low viscosity clear liquid
- Boiling point = 277°C
- High efficiency for reducing MFFT



# PERFORMANCE TESTS

## Broad latex compatibility

Simulated Hansen Solubility Parameters and compatibility evaluation comparison between ULTRAFILM® 2770 and TMIB

Product	$\delta D$	$\delta P$	$\delta H$	RED – Pure Acrylic Latex	RED – Vinyl Acrylic Latex	RED – Styrene Acrylic Latex
ULTRAFILM® 2770	17.8	5.5	6.8	1.30	0.44	0.40
TMIB	15.1	6.1	9.8	1.33	0.48	0.89

Due to its chemical composition, **ULTRAFILM® 2770** is highly compatible with different emulsion polymers and can be easily incorporated in the paint formulation or in the emulsion polymer at room or high temperatures.





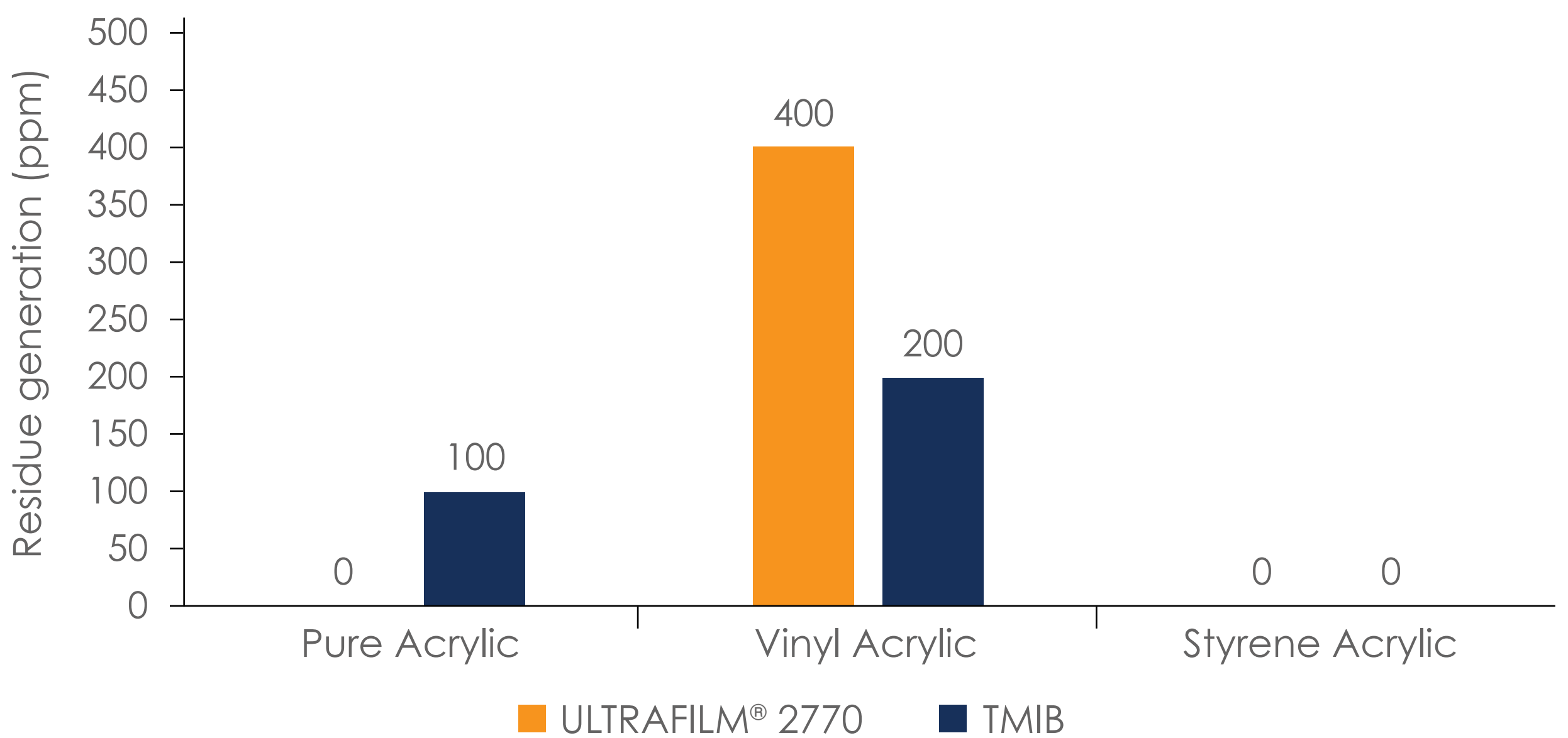


# PERFORMANCE TESTS

## Broad latex compatibility

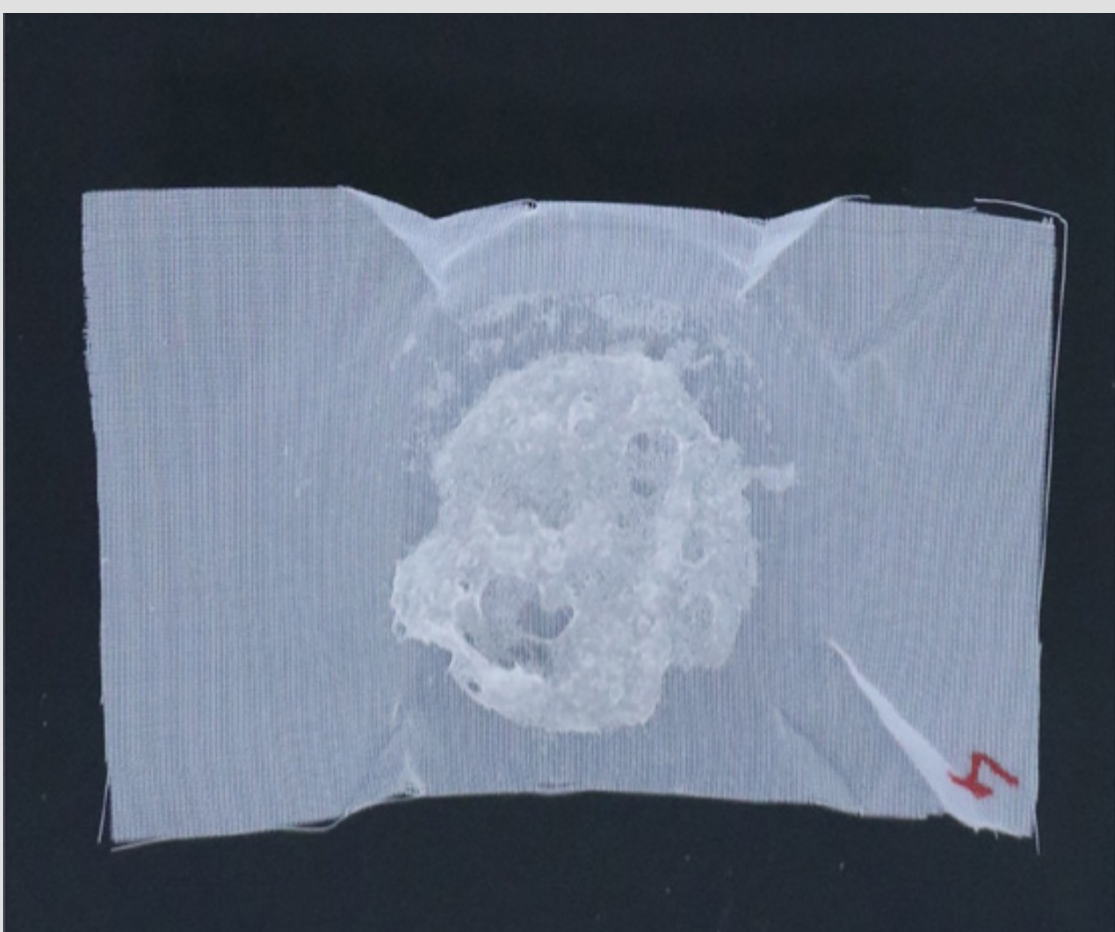
Process incorporation in different latexes at 50°C

### Residue generation during incorporation @50°C



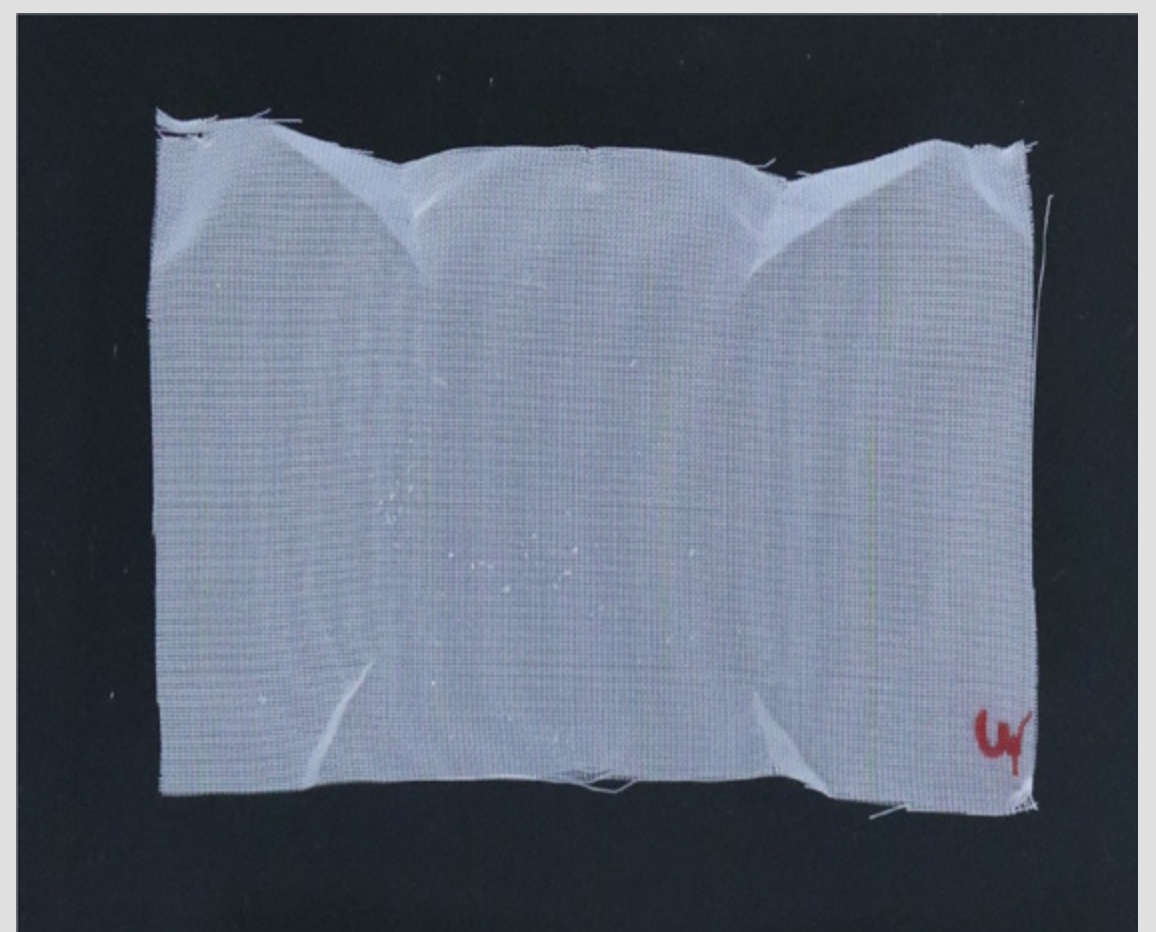
### Vinyl Acrylic emulsion polymer

Coalescing agent with poor compatibility



Poor compatibility; residue generation = 13200 ppm

ULTRAFILM® 2770



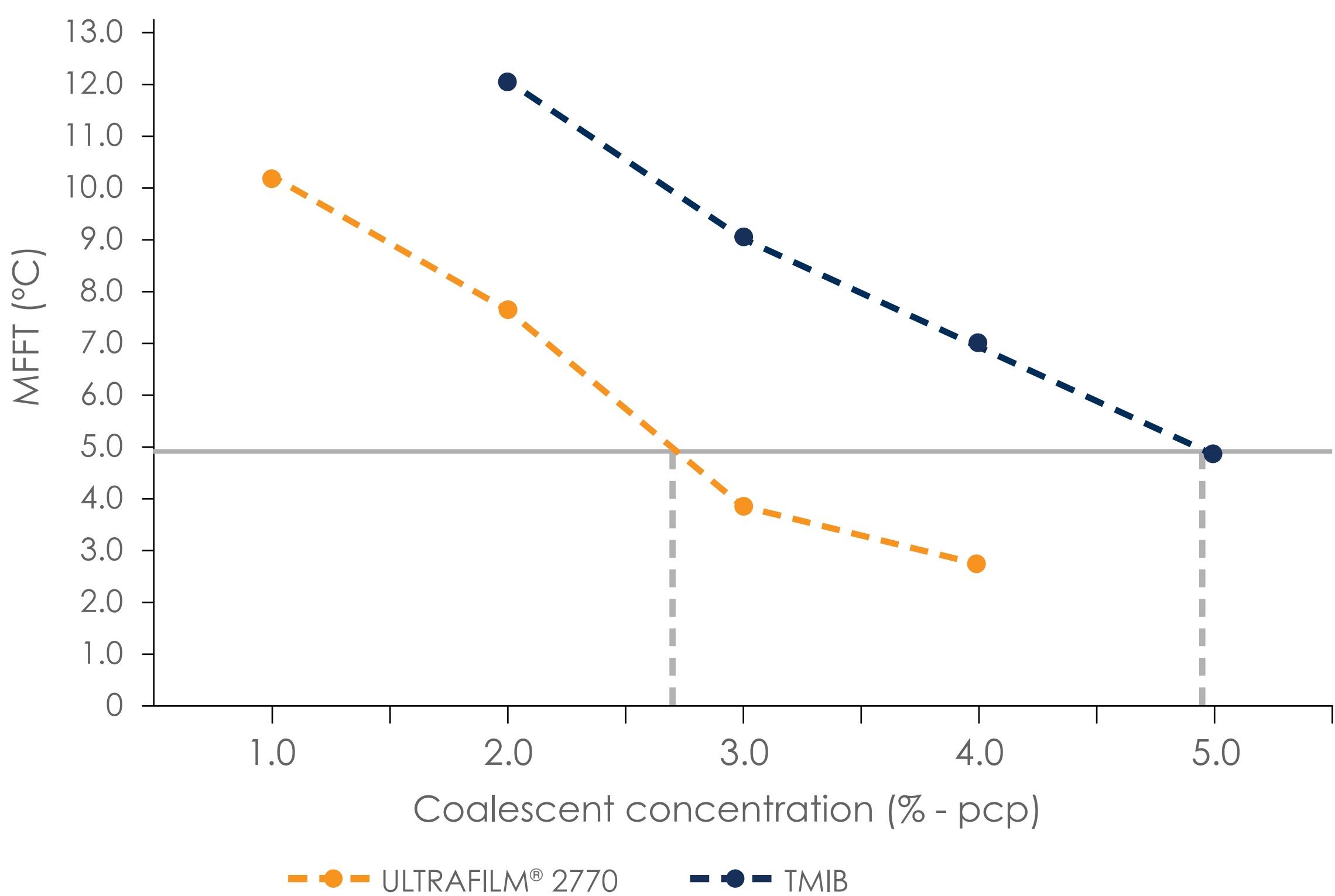
Excellent compatibility; residue generation = 400 ppm



# PERFORMANCE TESTS

Low dosage use

PURE ACRYLIC LATEX,  $T_g \sim 29^\circ\text{C}$ ,  $\text{MFFT} \sim 20^\circ\text{C}$



Possible dosage reduction up to 40% in relation to TMIB for pure acrylic emulsion polymers.

Due to its compatibility and ease for incorporation, **ULTRAFILM® 2770** is highly effective for reducing the minimum film formation temperature (MFFT) of different emulsion polymers.

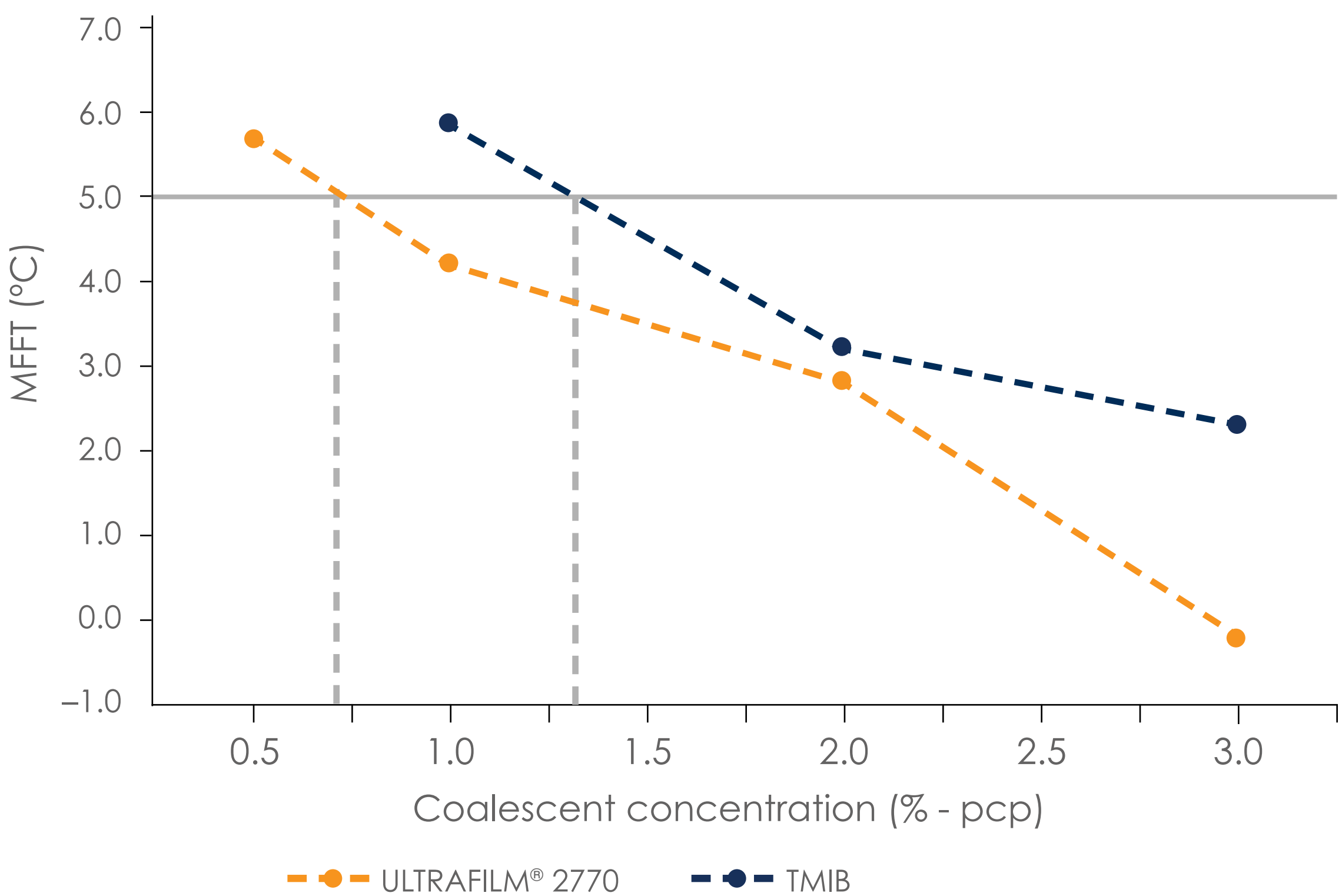




# PERFORMANCE TESTS

Low dosage use

VINYL ACRYLIC LATEX,  $T_g \sim 17^\circ\text{C}$ ,  $MFFT \sim 12^\circ\text{C}$



Possible dosage reduction up to 40% in relation to TMIB for vinyl acrylic emulsion polymers.

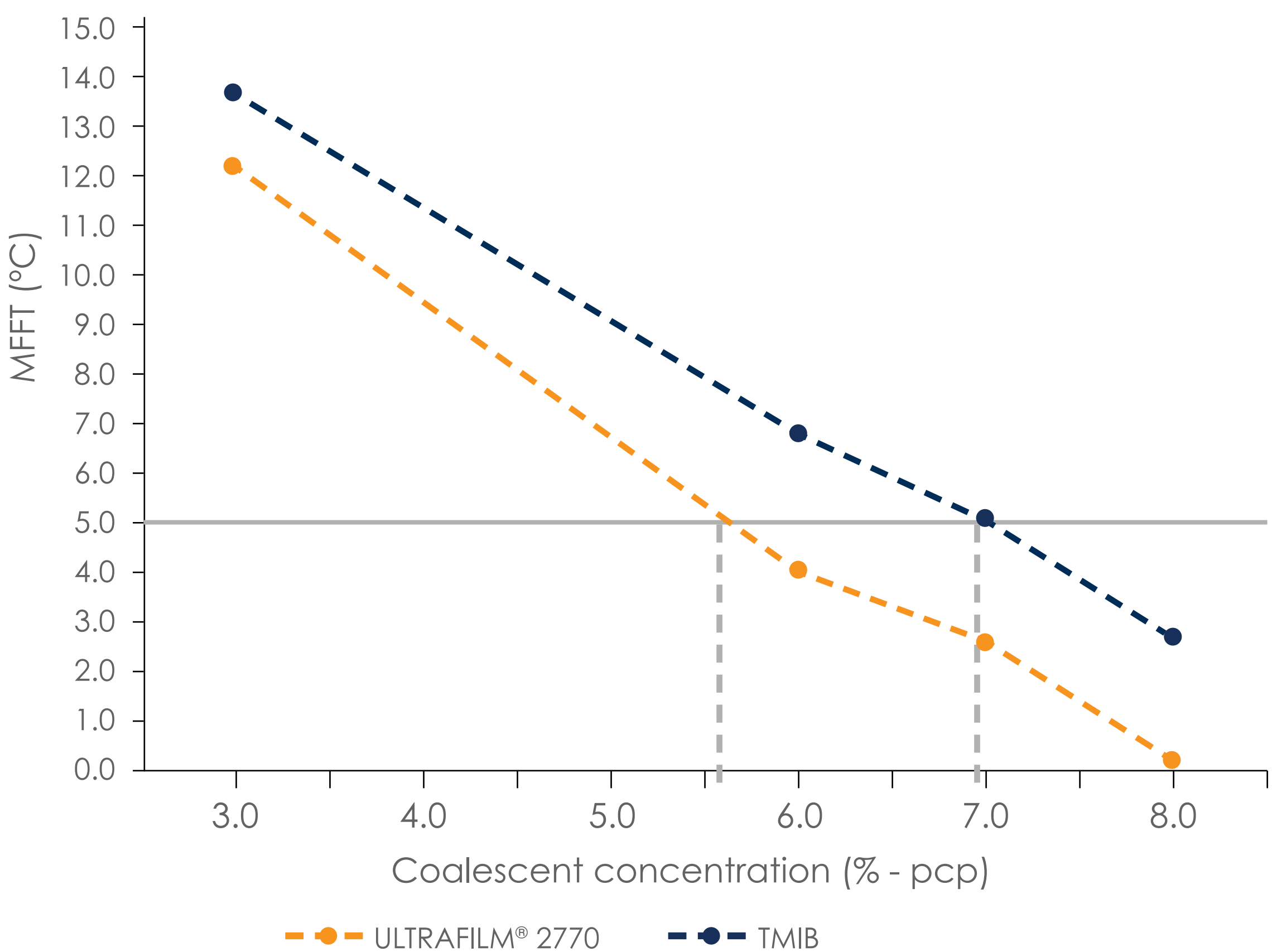




# PERFORMANCE TESTS

Low dosage use

STYRENE ACRYLIC LATEX,  $T_g \sim 30^\circ\text{C}$ ,  $MFFT \sim 22^\circ\text{C}$



Possible dosage reduction up to 20% in relation to TMIB for styrene acrylic emulsion polymers.







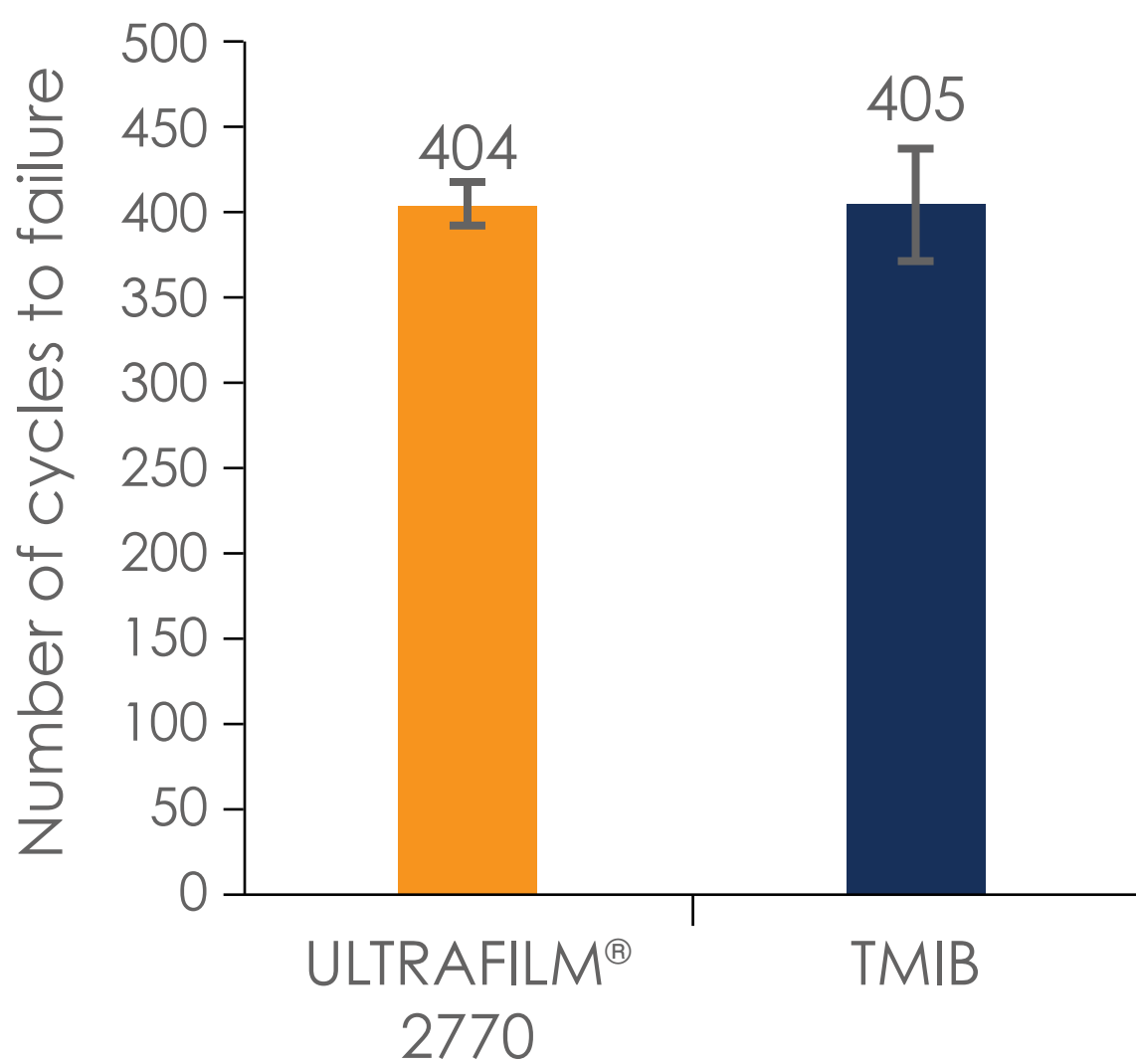
# PERFORMANCE TESTS

## Paint performance

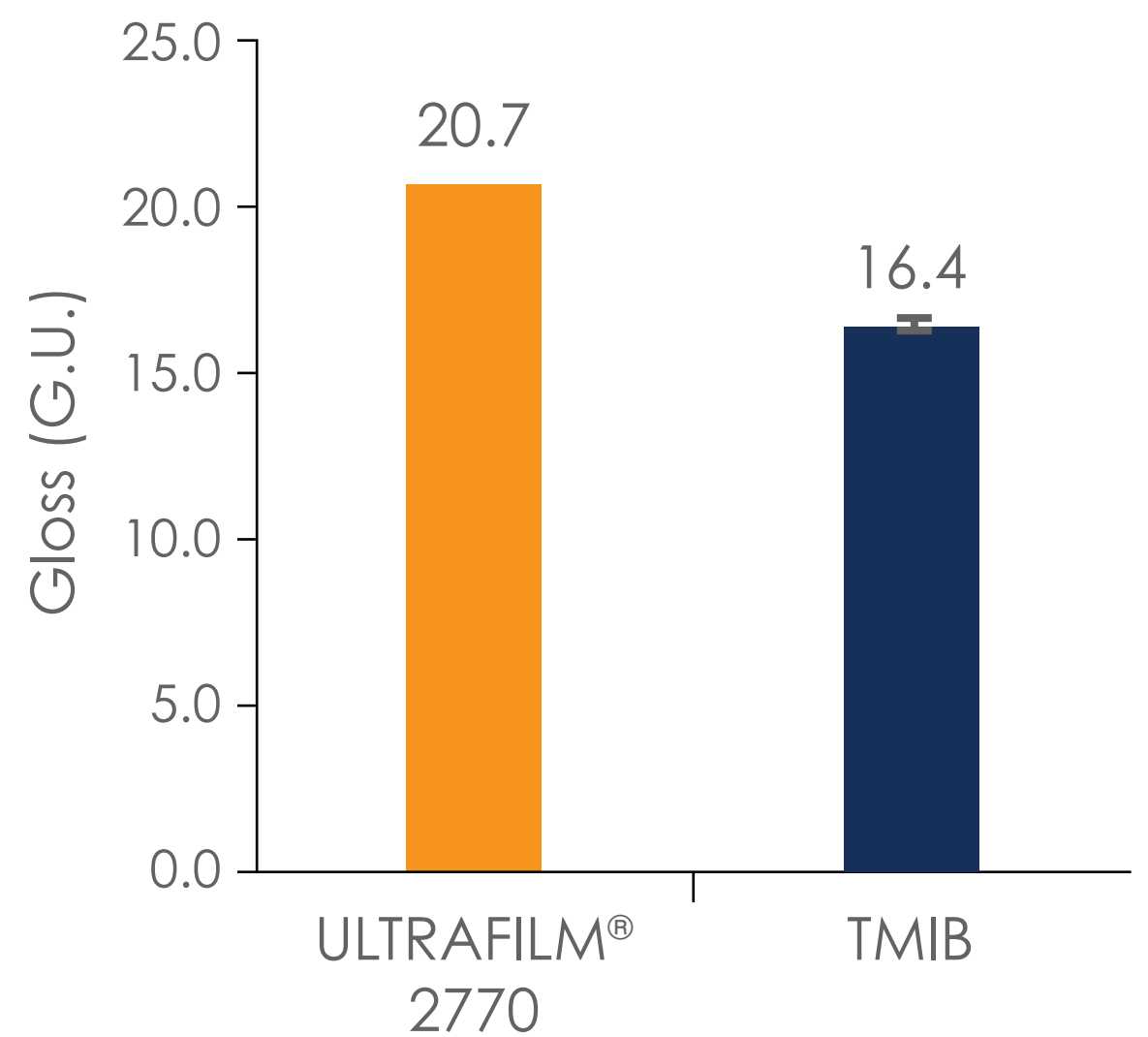
Evaluation on an acrylic semigloss paint

Formulation	05LBR – Acrylic Semigloss
Emulsion polymer	Pure Acrylic, Tg~29°C, MFFT~20°C
Emulsion polymer content	35%
PVC	32%
Coalescent content	0.86% (5.0 PCP)

**Wet scrub resistance -  
ASTM D2486-17 - Method A**



**Gloss @60°**



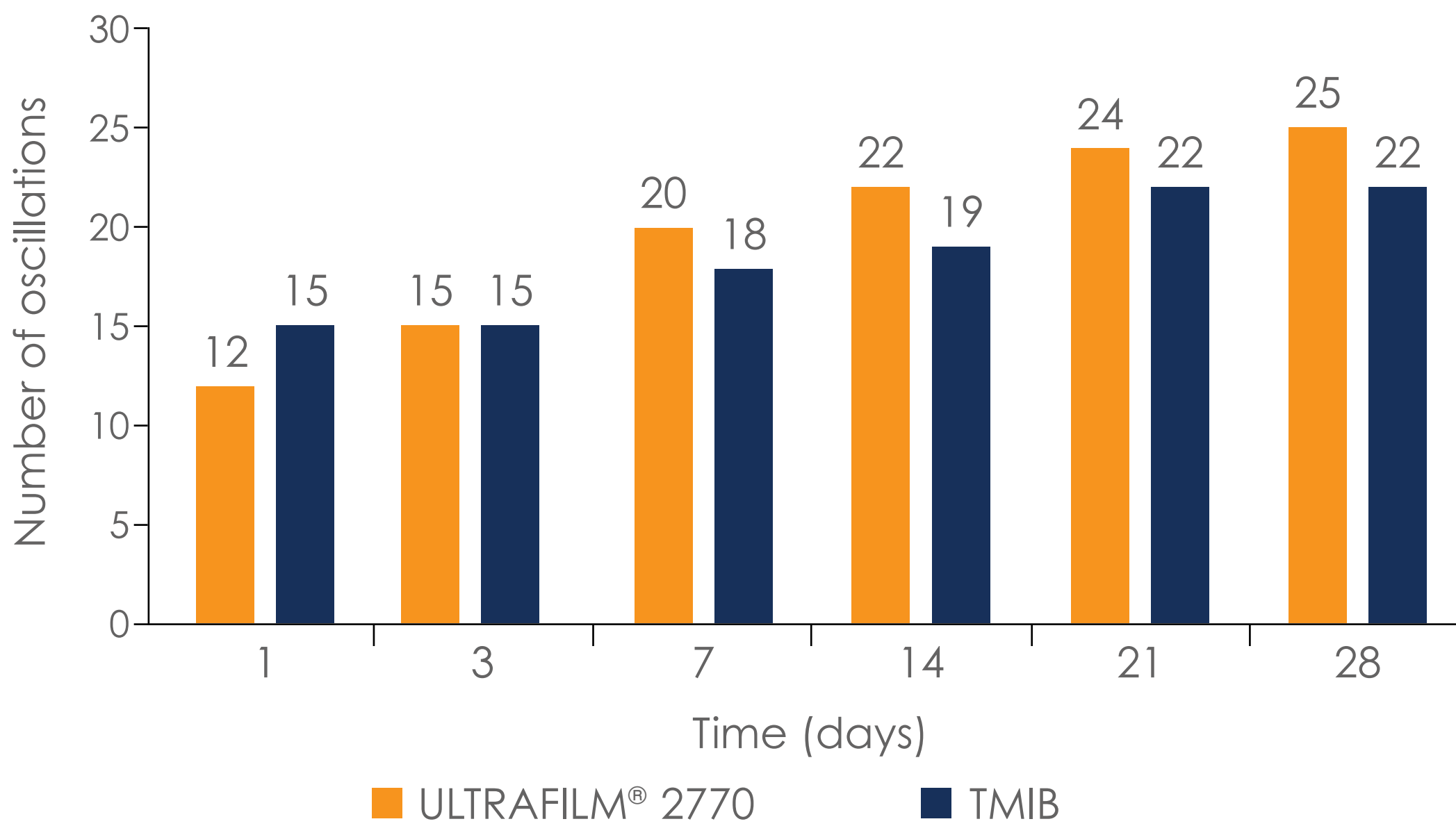




# PERFORMANCE TESTS

## Paint performance

### König Hardness evolution



- Easy replacement in the formulation
- Good wet scrub resistance performance
- Improved gloss and surface hardness







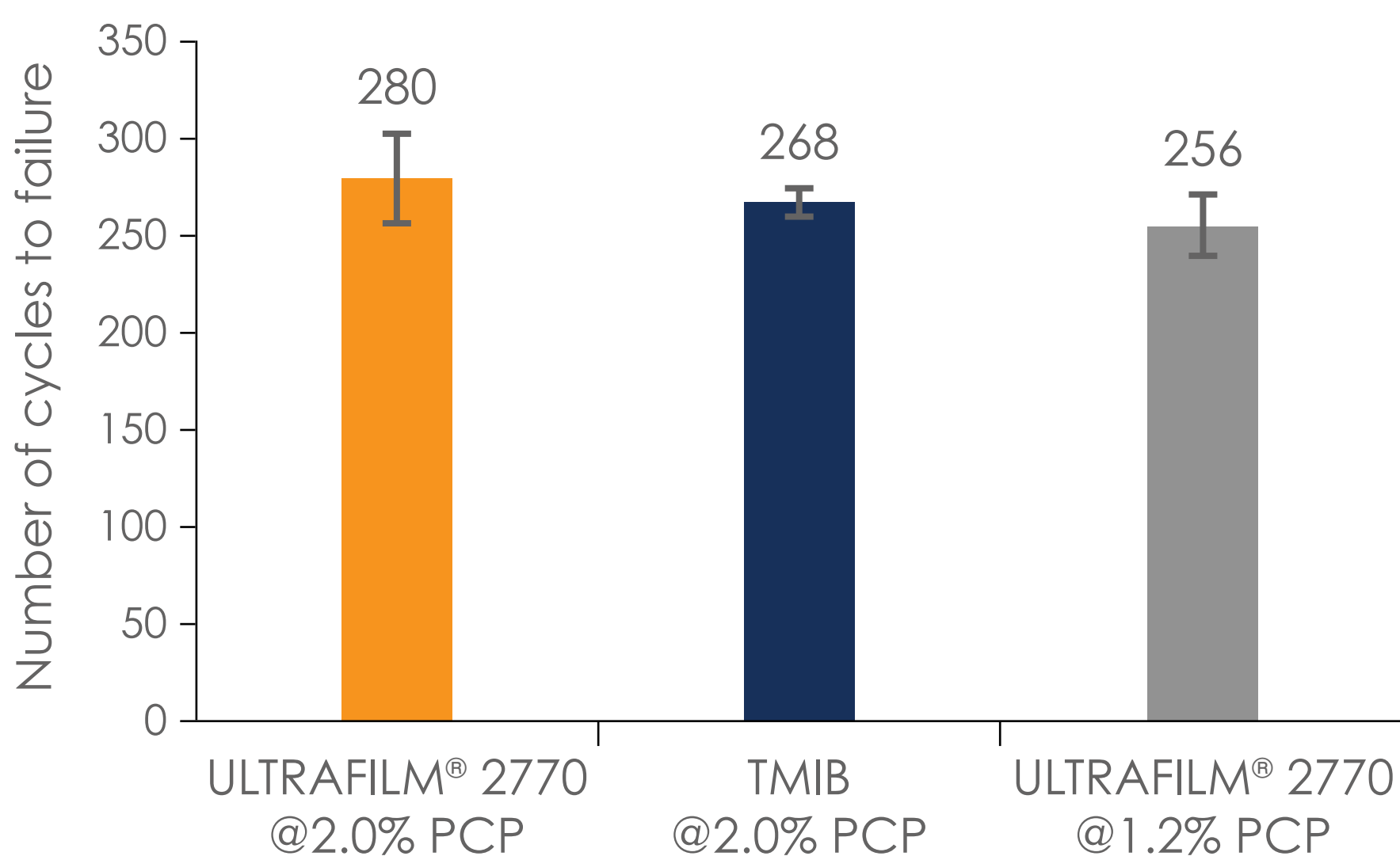
# PERFORMANCE TESTS

## Paint performance

Evaluation on a vinyl acrylic flat paint

Formulation	Interior Vinyl Acrylic Flat Paint
Emulsion polymer	Vinyl Acrylic, T <sub>g</sub> ~17°C, MFFT~12°C
Emulsion polymer content	20%
PVC	60%
Coalescent content	0.22% (2.0 PCP) – 0.15% (1.2 PCP)

### Wet scrub resistance - ASTM D2486-17 - Method A



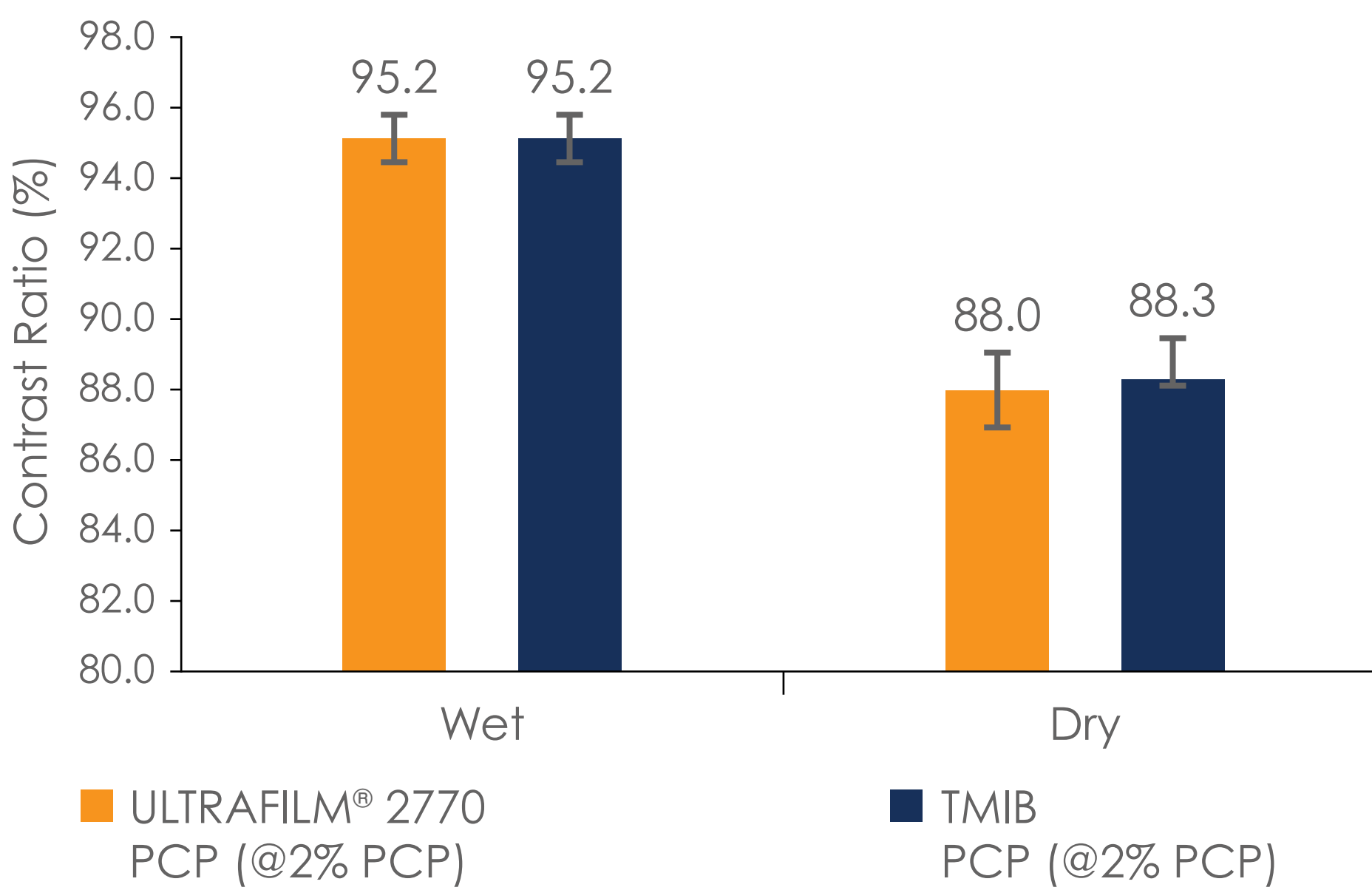




# PERFORMANCE TESTS

## Paint performance

### Wet and Dry Hiding Power



- Good wet scrub resistance performance – enables the coalescing agent reduction in relation to TMIB
- Easy replacement in the formulation
- No impact on wet and dry hiding power







# PERFORMANCE TESTS

## Paint performance

Evaluation on a styrene acrylic flat paint

Formulation	01LBR – Styrene Acrylic Flat Paint
Emulsion polymer	Styrene Acrylic, T <sub>g</sub> ~30°C, MFFT~22°C
Emulsion polymer content	8%
PVC	87%
Coalescent content	0.32% (8.0 PCP)

Formulation	03LBR – Styrene Acrylic Flat Paint
Emulsion polymer	Styrene Acrylic, T <sub>g</sub> ~30°C, MFFT~22°C
Emulsion polymer content	25%
PVC	54%
Coalescent content	1.11% (8.9 PCP)

- Improved wet scrub resistance performance, specially on high PVC styrene acrylic systems
- Easy replacement in the formulation

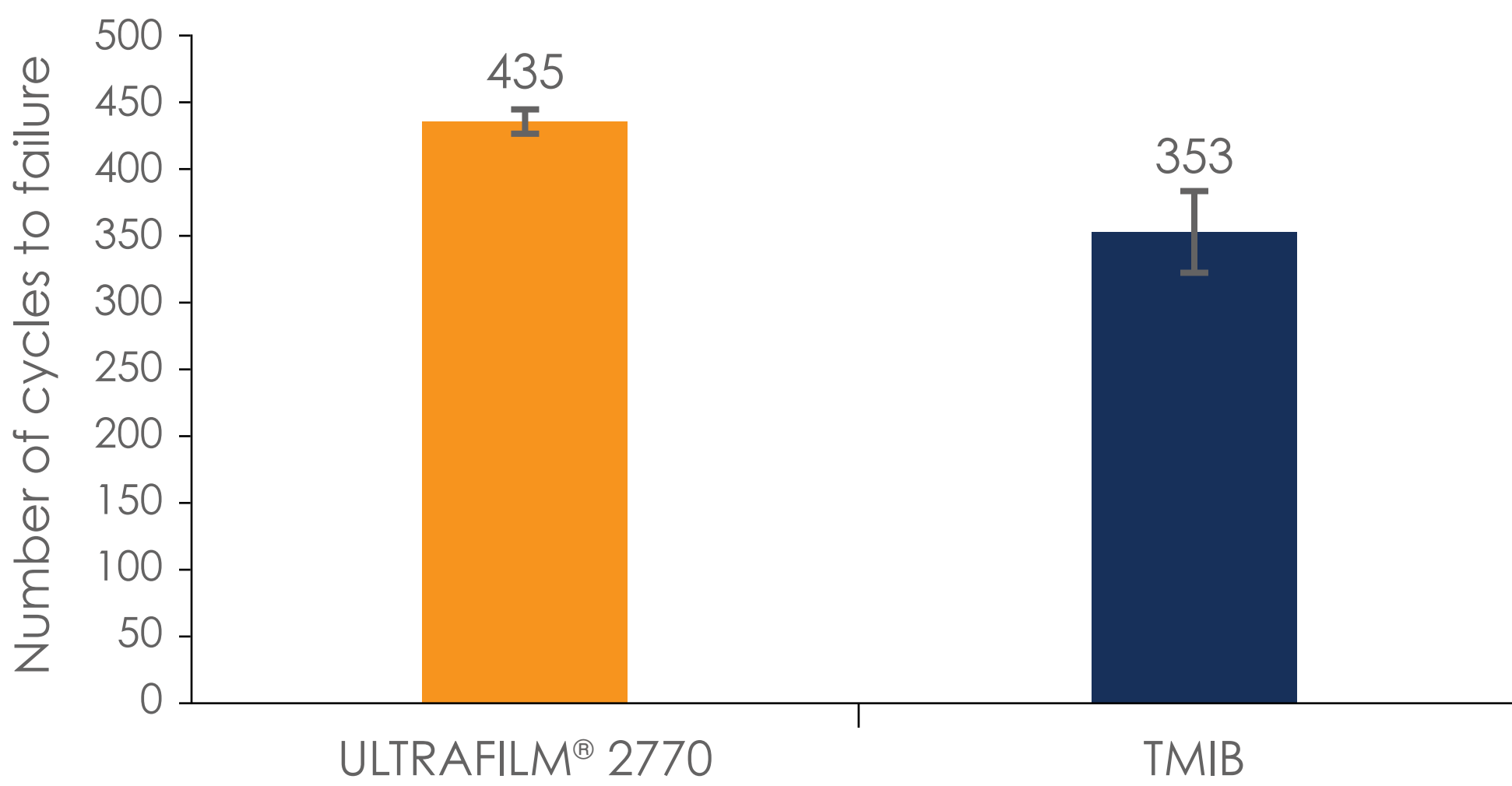




# PERFORMANCE TESTS

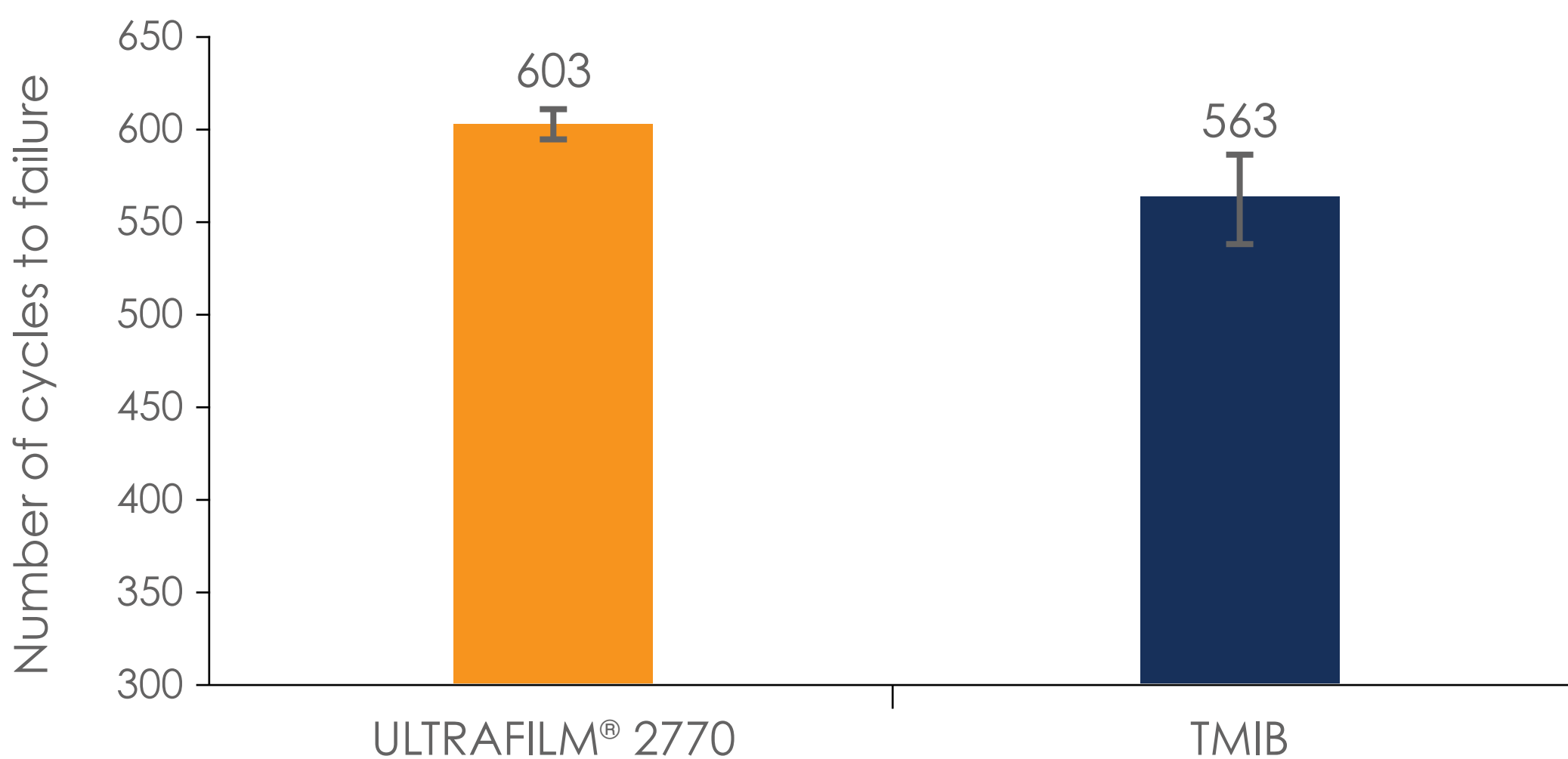
## Paint performance

### Wet scrub resistance - ABNT NBR 15378



01LBR – Styrene Acrylic Flat Paint

### Wet scrub resistance - ASTM D2486-17 – Method A



03LBR – Styrene Acrylic Flat Paint



If you are looking for dosage  
efficiency, **ULTRAFILM® 2770**  
is what you need!  
Contact us and request a sample.

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